

Standex® VOC Compliance Chart

Tennessee - Group 2 Vehicles (see footer for applicability)  
Rule 1200-03-180-.45 Commercial Motor Vehicle and Mobile Equipment Refinishing Operations



| Description                                                                                                            |                                 | Article #                                         | Compliant Rules       |                      |                    | Applied VOC g/L          | Remarks                                                           |
|------------------------------------------------------------------------------------------------------------------------|---------------------------------|---------------------------------------------------|-----------------------|----------------------|--------------------|--------------------------|-------------------------------------------------------------------|
| Surface Preparation VOC Limit = 1.7 lbs/gal (208 g/L)                                                                  |                                 |                                                   |                       |                      |                    |                          |                                                                   |
| Axalta® 107™ Low VOC Gun & Equipment Cleaner                                                                           | 107                             |                                                   |                       |                      |                    | 0.2                      |                                                                   |
| Axalta® 210™ Silicone Remover Water                                                                                    | 210                             |                                                   |                       |                      |                    | 1.4                      |                                                                   |
| Axalta® 220™ Silicone Remover Low VOC                                                                                  | 220                             |                                                   |                       |                      |                    | 0.2                      |                                                                   |
| Axalta® 265™ Plastic Cleaning Paste                                                                                    | 265                             |                                                   |                       |                      |                    | 0.1                      |                                                                   |
| Axalta® 130™ Cleaner                                                                                                   | 130                             |                                                   |                       |                      |                    | 0                        |                                                                   |
| Standoflex® Low VOC Plastic Cleaner                                                                                    | 16010                           |                                                   |                       |                      |                    | 0.2                      |                                                                   |
| Standohyd® Cleaner                                                                                                     | 16176                           |                                                   |                       |                      |                    | 1.5                      |                                                                   |
| Standohyd® VOC Cleaner 25                                                                                              | 16178                           |                                                   |                       |                      |                    |                          | 0.2                                                               |
| Description                                                                                                            | Article #                       | Mix Ratio                                         | Hardener              | Thinner/<br>Additive | Addtl Product      | Max Applied VOC (LE) g/L | Remarks                                                           |
| Pretreatment VOC Limit = 6.5 lbs/gal (780 g/L)                                                                         |                                 |                                                   |                       |                      |                    |                          |                                                                   |
| Axalta® 400A™ 1K Primer Surfacer Dark Gray                                                                             | 400A                            | 1:1                                               | N/A                   | N/A                  | N/A                | N/A                      |                                                                   |
| Axalta® 410A™ 1K Primer Surfacer Light Gray                                                                            | 410A                            | Ready to Use                                      | N/A                   | N/A                  | N/A                | N/A                      |                                                                   |
| Axalta® 420™ Etch Primer                                                                                               | 420                             | 1:1                                               | 421                   | N/A                  | N/A                | 6.5                      |                                                                   |
| Axalta® 495™ Metal Pretreatment Wipes                                                                                  | 495                             | Ready to Use                                      | N/A                   | N/A                  | N/A                | 6.5                      |                                                                   |
| Standox® 1K Primer Red-Brown (Aerosol)                                                                                 | 14696                           | Ready to Use                                      | N/A                   | N/A                  | N/A                | N/A                      |                                                                   |
| Standox® Low VOC Etch Primer                                                                                           | 16189                           | 2:1                                               | 16190                 | N/A                  | N/A                | 6.5                      |                                                                   |
| Standox® 1K Primer (Aerosol)                                                                                           | 16141/16228                     | Ready to Use                                      | N/A                   | N/A                  | N/A                | N/A                      |                                                                   |
| Standox® Etching Adhesion Primer                                                                                       | 16167                           | 1:1                                               | 16168                 | N/A                  | N/A                | 6.5                      |                                                                   |
| Axalta® Pretreatment Wipes                                                                                             | PS4000™                         | Ready to Use                                      | N/A                   | N/A                  | N/A                | 6.5                      |                                                                   |
| Primers/Primer Surfacers VOC Limit = 2.8 lbs/gal (340 g/L)                                                             |                                 |                                                   |                       |                      |                    |                          |                                                                   |
| Standox® PF Filler                                                                                                     | 16220/16221                     | 5:1+10-20%                                        | PF Hardeners          | 16215, 16224, 16225  | N/A                | 2.8                      |                                                                   |
| Standox® PF Filler w/2K Plasticiser                                                                                    | 16220/16221                     | 5:1 +10-20%                                       | PF Hardeners          | 16215, 16224, 16225  | +15% 15260         | 2.8                      | 15260 must be added before hardener.                              |
| Standox® 1K Waterborne Primer Surfacer                                                                                 | 16231                           | 1 +5-15%                                          | N/A                   | 80188                | N/A                | 2.8                      |                                                                   |
| Primer-Sealers VOC Limit = 3.5 lbs/gal (420 g/L)                                                                       |                                 |                                                   |                       |                      |                    |                          |                                                                   |
| Standox® PF Sealer                                                                                                     | 16222/16223                     | 4:1+30%                                           | PF Hardeners          | 16224, 16225         | N/A                | 3.5                      |                                                                   |
| Standox® PF Sealer w/2K Plasticiser                                                                                    | 16222/16223                     | 4:1+30%                                           | PF Hardeners          | 16224, 16225         | +15% 15260         | 3.5                      | 15260 must be added before hardener.                              |
| Axalta® 460A™ Epoxy 2K                                                                                                 | 460A                            | Ready to Use                                      | N/A                   | N/A                  | N/A                | N/A                      |                                                                   |
| Standox® 2K EP Primer (Aerosol)                                                                                        | 16181                           | Ready to Use                                      | N/A                   | N/A                  | N/A                | N/A                      |                                                                   |
| Single Stage Topcoats VOC Limit = 5.0 lbs/gal (600 g/L)                                                                |                                 |                                                   |                       |                      |                    |                          |                                                                   |
| Standocryl® 2K Warm Gray VV604N                                                                                        | 16604                           | 3:1+5%                                            | PF Hardeners          | 16215, 16224, 16225  | +0-5% 16230, 16211 | 5.0                      |                                                                   |
| Multi-Stage Topcoat VOC Limit = 3.5 lbs/gal (420 g/L) when applied as a system                                         |                                 |                                                   |                       |                      |                    |                          |                                                                   |
| Basecoats: Must be used with specific clearcoats for compliance; applied as a system.                                  |                                 |                                                   |                       |                      |                    |                          |                                                                   |
| Standoblue® Basecoat                                                                                                   | See Price List                  | 10-30%                                            | N/A                   | 19301, 19302, 19303  | N/A                | 3.5                      |                                                                   |
| Standoblue® Basecoat                                                                                                   | See Price List                  | 0-10% +10-30%                                     | 17400                 | 19301, 19302, 19303  | N/A                | 3.5                      |                                                                   |
| Standocryl® 2K Crystal Midcoat                                                                                         | 16240                           | See TDS 9911                                      | PF Hardeners          | 16215                | +15% 15260         | 3.5                      | 15260 must be added before hardener.                              |
| Standocryl® 2K Clear Red Midcoat                                                                                       | 16241                           | See TDS 9911                                      | PF Hardeners          | 16215                | +15% 15260         | 3.5                      | 15260 must be added before hardener.                              |
| Standocryl® 2K Clear Blue Midcoat                                                                                      | 16242                           | See TDS 9911                                      | PF Hardeners          | 16215                | +15% 15260         | 3.5                      | 15260 must be added before hardener.                              |
| Clearcoats: Must be used with specified basecoats for compliance; applied as a system.                                 |                                 |                                                   |                       |                      |                    |                          |                                                                   |
| Standocryl® Clear PFC 20                                                                                               | 16211/ 16217                    | 2:1+15%                                           | PF Hardeners          | 16215                | N/A                | 3.5                      |                                                                   |
| Standocryl® Clear PFC 20 w/2K Plasticiser                                                                              | 16211/ 16217                    | 2:1+15%                                           | PF Hardeners          | 16215                | +10-15% 15260      | 3.5                      | 15260 must be added before hardener.                              |
| Standocryl® Clear PFC 30                                                                                               | 16216                           | 2:1+5%                                            | PF Hardeners          | 16215                | N/A                | 3.5                      |                                                                   |
| Standocryl® Clear PFC 30 w/2K Plasticiser                                                                              | 16216                           | 2:1+10%                                           | PF Hardeners          | 16215                | +10-15% 15260      | 3.5                      | 15260 must be added before hardener.                              |
| Standocryl® Clear PFC Air Dry                                                                                          | 16218                           | 4:1 +20%                                          | PF Hardeners          | 16215                | N/A                | 3.5                      |                                                                   |
| Standocryl® Clear PFC Air Dry w/2K Plasticiser                                                                         | 16218                           | 4:1 +20%                                          | PF Hardeners          | 16215                | +10% 15260         | 3.5                      | 15260 must be added before hardener.                              |
| Standox® 2K Matting Agent MIX 607 (16230) w/ PFC 30 (16216)                                                            | See MIX 607 TDS (9572 & 9572.1) |                                                   | PF Hardener PFH 30-35 | PF Thinner           | N/A                | 3.5                      | Refer to TDS for mixing instructions over both metal and plastic. |
| Standox® 2K Matting Agent MIX 607 (16230) w/ PFC 20 (16211)                                                            | See MIX 607 TDS (9572.1)        |                                                   | PF Hardeners          | PF Thinner           | N/A                | 3.5                      | Refer to TDS for mixing instructions over both metal and plastic. |
| Standox® 2K Matting Agent MIX 607 (16230) w/ PFC Air Dry (16218)                                                       | See MIX 607 TDS (9572.1)        |                                                   | PF Hardeners          | PF Thinner           | N/A                | 3.5                      | Refer to TDS for mixing instructions over both metal and plastic. |
| Description                                                                                                            | Article #                       | Mix Ratio                                         | Hardener              | Thinner/<br>Additive | Addtl Product      | Max Applied VOC (LE) g/L | Remarks                                                           |
| Specialty Coatings VOC Limit = 7.0 lbs/gal (840 g/L) - Shall not exceed 10% of all coatings applied on a weekly basis. |                                 |                                                   |                       |                      |                    |                          |                                                                   |
| Uniform Finish Coatings                                                                                                |                                 |                                                   |                       |                      |                    |                          |                                                                   |
| Standox® 2k Smart Blend Plus                                                                                           | 16174                           | 4:1 w/2K Clear (RTS)                              |                       |                      |                    | 7.0                      |                                                                   |
| Standox® 2k Smart Blend Plus w/PFC 20 (16211)                                                                          | 16174                           | See TDS 1206 for compliant mixing recommendations |                       |                      |                    | 7.0                      |                                                                   |
| Standox® 2k Smart Blend Plus w/PFC 30 (16216)                                                                          | 16174                           | See TDS 1206 for compliant mixing recommendations |                       |                      |                    | 7.0                      |                                                                   |
| Standoblue® Color Blend                                                                                                | 19310/19311                     | +5-10%                                            | N/A                   | 19301, 19302, 19303  | +5% 18316          | 7.0                      |                                                                   |
| Standoblue® Color Blend                                                                                                | 19310/19311                     | +0-5%                                             | N/A                   | 18316                | N/A                | 7.0                      |                                                                   |
| Standoblue® Basecoat                                                                                                   | 19310                           | 4:1+20-30%                                        | 19310                 | 19301, 19302, 19303  | N/A                | 7.0                      |                                                                   |
| Standoblue® Basecoat                                                                                                   | 19310                           | 4:1+20-30%                                        | 19310                 | 19301, 19302, 19304  | N/A                | 7.0                      |                                                                   |
| Standoblue® Basecoat                                                                                                   | 19310                           | 1:1+10%                                           | 19310                 | Mix 199              | N/A                | 7.0                      |                                                                   |
| Fish Eye Eliminator                                                                                                    |                                 |                                                   |                       |                      |                    |                          |                                                                   |
| Standox® Silstop                                                                                                       | 11107                           | +2% w/Ready to Spray Product                      |                       |                      |                    | 7.0                      |                                                                   |
| Adhesion Promoter                                                                                                      |                                 |                                                   |                       |                      |                    |                          |                                                                   |
| Standoblue® Color Blend                                                                                                | 19310/19311                     | +5-10%                                            | N/A                   | 19301, 19302, 19303  | +5% 18316          | 7.0                      |                                                                   |
| Standoblue® Color Blend                                                                                                | 19310/19311                     | +0-5%                                             | N/A                   | 18316                | N/A                | 7.0                      |                                                                   |
| Standox® 2K Nonstop Primer Filler                                                                                      | 15331/16153/16154               | 3:1+30%                                           | 2K Hardeners          | 2K Thinners          | N/A                | 7.0                      |                                                                   |
| Axalta® 300™ Plastic Polyolefin Adhesion Promotor                                                                      | 300                             | Ready to Use                                      | N/A                   | N/A                  | N/A                | 7.0                      |                                                                   |
| Axalta® 305™ Plastic Polyolefin Adhesion Promotor Low VOC                                                              | 305                             | Ready to Use                                      | N/A                   | N/A                  | N/A                | 7.0                      |                                                                   |
| Axalta® 310A™ Plastic Polyolefin Adhesion Promotor                                                                     | 310A                            | Ready to Use                                      | N/A                   | N/A                  | N/A                | N/A                      |                                                                   |
| Axalta® 320™ Plastic Primer Surfacer Black                                                                             | 320                             | 1:1                                               | 331                   | N/A                  | N/A                | 7.0                      |                                                                   |
| Axalta® 330™ Plastic Primer Surfacer Gray                                                                              | 330                             | 1:1                                               | 331                   | N/A                  | N/A                | 7.0                      |                                                                   |
| Standox® 2K Transparent Adhesion Sealer                                                                                | 15048                           | 3:1+30%                                           | 2K Hardeners          | 16174, 11247         | N/A                | 7.0                      |                                                                   |
| Elastomeric Coatings                                                                                                   |                                 |                                                   |                       |                      |                    |                          |                                                                   |
| Standoflex® Plastic Primer Silver                                                                                      | 12065                           | Ready to Use                                      | N/A                   | N/A                  | N/A                | 7.0                      |                                                                   |
| Standoflex® Plastic Primer Silver (Aerosol)                                                                            | 14408                           | Ready to Use                                      | N/A                   | N/A                  | N/A                | 7.0                      |                                                                   |
| Standoflex® 1K Plastic Adhesion Primer                                                                                 | 16202/16227                     | Ready to Use                                      | N/A                   | N/A                  | N/A                | 7.0                      |                                                                   |
| Standoflex® 2K Plastic Primer Surfacer                                                                                 | 11816/16192                     | 1:1                                               | 11824                 | N/A                  | N/A                | 7.0                      |                                                                   |
| Standocryl® 2K Plastic Clear Satin Gloss                                                                               | 12227                           | 3:1+0-10%                                         | 2K Hardeners          | 2K Thinners          | N/A                | 7.0                      |                                                                   |
| Standox® K9150 2K System Clear Super Matt / Standox® K9140 2K System Clear Satin Gloss                                 | See Matt Clear System TDS       |                                                   | 16187, 16162          | 11484                | N/A                | 7.0                      |                                                                   |
| Standox® 2K Special Matt 16205 / Standox® K9140 2K System Clear Satin Gloss                                            | See Matt Clear System TDS       |                                                   | 16187, 16162          | 11484                | N/A                | 7.0                      |                                                                   |
| Standox® 2K Special Matte                                                                                              | 16205                           | 4:1+10%                                           | 16162                 | 16206                | N/A                | 7.0                      | 75:25, 70:30, or 80:20 with Standocryl® 2K HS Clear (14580)       |
| Standocryl® 2K Opel 215 - Rallye Black (Matt)                                                                          | 10887                           | 3:1+0-10%                                         | 2K Hardeners          | 2K Thinners          | + 15% 15260        | 7.0                      | 15260 must be added before hardener.                              |
| Standocryl® 2K Matte Clear 007 (alone or per TDS)                                                                      | 16163                           | 3:1+0-25%                                         | 2K Hardeners          | 2K Thinners          | N/A                | 7.0                      |                                                                   |
| Other Products - Consult technical data sheet for usage and compliance.                                                |                                 |                                                   |                       |                      |                    |                          |                                                                   |
| Axalta® 715™ Sanding Pate                                                                                              | 715                             | Ready to Use                                      | NA                    | N/A                  | N/A                | N/A                      |                                                                   |
| Axalta® 705™ 1K Fine Putty                                                                                             | 705                             | Ready to Use                                      | NA                    | N/A                  | N/A                | N/A                      |                                                                   |
| Axalta E-Coat Restore Aerosols                                                                                         | See Price List                  | Ready to Use                                      | N/A                   | N/A                  | N/A                | N/A                      |                                                                   |
| Standox® Additive Blue                                                                                                 | 16255                           | See TDS 9913                                      | N/A                   | N/A                  | N/A                | 3.5                      |                                                                   |
| Standox® Additive Maroon                                                                                               | 16256                           | See TDS 9913                                      | N/A                   | N/A                  | N/A                | 3.5                      |                                                                   |
| Standox® Additive Magenta                                                                                              | 16257                           | See TDS 9913                                      | N/A                   | N/A                  | N/A                | 3.5                      |                                                                   |
| Standox® Additive KA679 Bright Red                                                                                     | 16679                           | See TDS 9913                                      | N/A                   | N/A                  | N/A                | 3.5                      |                                                                   |
| Standox® Additive Amethyst KA684                                                                                       | KA684                           | See TDS 9913                                      | N/A                   | N/A                  | N/A                | 3.5                      |                                                                   |

Group 2 Vehicles: Buses and mobile equipment (any equipment which may be drawn or driven on a roadway).  
Applies to any facility located in Davidson, Rutherford, Sumner, Williamson or Wilson County whose potential emissions of VOC are greater than 15 pounds per day.  
Copyright © 2025 Axalta Coating Systems. Standox® and all products designated with TM or ® are trademarks or registered trademarks of Axalta Coating Systems for its brands of refinsh systems. All rights reserved.