

Standex® VOC Compliance Chart

Rhode Island - Group 1 Vehicles (see footer)  
Regulation 30 - Automobile Refinishing Operations



| Description                                                                                                                                              | Article #                 | Compliant Rules               |                     |                          |                    | Applied VOC lbs/gal          | Remarks                                                                                                       |
|----------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------|-------------------------------|---------------------|--------------------------|--------------------|------------------------------|---------------------------------------------------------------------------------------------------------------|
| Surface Preparation VOC Limit = 1.4 lbs/gal (170 g/L)                                                                                                    |                           |                               |                     |                          |                    |                              |                                                                                                               |
| Axalta® 107™ Low VOC Gun & Equipment Cleaner                                                                                                             | 107                       |                               |                     |                          |                    | 0.2                          |                                                                                                               |
| Axalta® 210™ Silicone Remover Water                                                                                                                      | 210                       |                               |                     |                          |                    | 1.4                          |                                                                                                               |
| Axalta® 220™ Silicone Remover Low VOC                                                                                                                    | 220                       |                               |                     |                          |                    | 0.2                          |                                                                                                               |
| Axalta® 285™ Plastic Cleaning Paste                                                                                                                      | 265                       |                               |                     |                          |                    | 0.1                          |                                                                                                               |
| Axalta® 130™ Cleaner                                                                                                                                     | 130                       |                               |                     |                          |                    | 0                            |                                                                                                               |
| Standohyd® VOC Cleaner 25                                                                                                                                | 16178                     |                               |                     |                          |                    | 0.2                          |                                                                                                               |
| Plastic Surface Preparation VOC Limit = 6.5 lbs/gal (780 g/L) - Plastic Parts Only                                                                       |                           |                               |                     |                          |                    |                              |                                                                                                               |
| Axalta® 200™ Silicone Remover Slow                                                                                                                       | 200                       |                               |                     |                          |                    | 6.5                          |                                                                                                               |
| Axalta® 205A™ Silicone Remover (Aerosol)                                                                                                                 | 205A                      |                               |                     |                          |                    | 6.3                          |                                                                                                               |
| Axalta® 225™ Bug & Tar Remover                                                                                                                           | 225                       |                               |                     |                          |                    | 2.9                          |                                                                                                               |
| Standoflex® Low VOC Plastic Cleaner                                                                                                                      | 16010                     |                               |                     |                          |                    | 0.2                          | Plastic surfaces only                                                                                         |
| Standohyd® Cleaner                                                                                                                                       | 16176                     |                               |                     |                          |                    | 1.6                          |                                                                                                               |
| Standox® Silicone Cleaner                                                                                                                                | 16203                     |                               |                     |                          |                    | 6.5                          |                                                                                                               |
| Description                                                                                                                                              | Article #                 | Mix Ratio                     | Hardener            | Thinner/<br>Additive     | Addtl Product      | Max Applied VOC (LE) lbs/gal | Remarks                                                                                                       |
| Pretreatment VOC Limit = 6.5 lbs/gal (780 g/L)                                                                                                           |                           |                               |                     |                          |                    |                              |                                                                                                               |
| Axalta® 400A™ 1K Primer Surfact Dark Gray                                                                                                                | 400A                      | 1:1                           | N/A                 | N/A                      | N/A                | N/A                          |                                                                                                               |
| Axalta® 410A™ 1K Primer Surfact Light Gray                                                                                                               | 410A                      | Ready to Use                  | N/A                 | N/A                      | N/A                | N/A                          |                                                                                                               |
| Axalta® 420™ Etch Primer                                                                                                                                 | 420                       | 1:1                           | 421                 | N/A                      | N/A                | 6.5                          |                                                                                                               |
| Axalta® 495™ Metal Pretreatment Wipes                                                                                                                    | 495                       | Ready to Use                  | N/A                 | N/A                      | N/A                | 6.5                          |                                                                                                               |
| Standox® Etching Adhesion Primer                                                                                                                         | 16167                     | 1:1                           | 16168               | N/A                      | N/A                | 6.5                          |                                                                                                               |
| Standox® 1K Primer                                                                                                                                       | 16134                     | +50%                          | N/A                 | 2K Thinners              | N/A                | 6.5                          |                                                                                                               |
| Standox® 1K Primer (Aerosol)                                                                                                                             | 16141/16228               | Ready to Use                  | N/A                 | N/A                      | N/A                | N/A                          |                                                                                                               |
| Standox® 1K Primer Red-Brown (Aerosol)                                                                                                                   | 14696                     | Ready to Use                  | N/A                 | N/A                      | N/A                | N/A                          |                                                                                                               |
| Axalta® Pretreatment Wipes                                                                                                                               | PS4000™                   | Ready to Use                  | N/A                 | N/A                      | N/A                | 6.5                          |                                                                                                               |
| Primer/Primer-Surfacers VOC Limit = 4.8 lbs/gal (580 g/L)                                                                                                |                           |                               |                     |                          |                    |                              |                                                                                                               |
| Standox® 2K HS System Filler                                                                                                                             | 15161/16170               | 4:1+0-10%                     | 2K Hardeners        | 2K Thinners              | N/A                | 4.8                          |                                                                                                               |
| Standox® 2K HS System Filler w/2K Plasticiser                                                                                                            | 15161/16170               | 2:1+0-10%                     | 2K Hardeners        | N/A                      | +30 15260          | 4.8                          | 15260 must be added before hardener.                                                                          |
| Standox® 2K Nonstop Primer Filler/ Isolator                                                                                                              | 15331/16153/16154         | 3:1+15-20%                    | 2K Hardeners        | 2K Thinners              | N/A                | 4.8                          |                                                                                                               |
| Standox® 2K Nonstop Primer Filler w/2K Plasticiser                                                                                                       | 15331/16153/16154         | 3:1+10-15%                    | 2K Hardeners        | 2K Thinners              | +30% 15260         | 4.8                          | 15260 must be added before hardener.                                                                          |
| Standox® PF Filler                                                                                                                                       | 16220/16221               | 4:1+5-10%                     | 2K Hardeners        | 2K Thinners or 10% 16169 | N/A                | 4.8                          |                                                                                                               |
| Standox® PF Filler w/2K Plasticiser                                                                                                                      | 16220/16221               | 4:1+5-10%                     | 2K Hardeners        | 2K Thinners or 10% 16169 | +15% 15260         | 4.8                          | 15260 must be added before hardener.                                                                          |
| Standox® 2K EP Primer Surfact                                                                                                                            | 16183                     | 3:1+25%                       | 16184               | 2K Thinners              | N/A                | 4.8                          |                                                                                                               |
| Standox® 1K Waterborne Primer Surfact                                                                                                                    | 16231                     | 1 +5-15%                      | N/A                 | 80188                    | N/A                | 4.8                          |                                                                                                               |
| Primer-Sealers VOC Limit = 4.6 lbs/gal (550 g/L)                                                                                                         |                           |                               |                     |                          |                    |                              |                                                                                                               |
| Standox® 2K Transparent Adhesion Sealer                                                                                                                  | 15048                     | 3:1+20%                       | 2K Hardeners        | 2K Thinners              | N/A                | 4.6                          |                                                                                                               |
| Standox® 2K Nonstop Primer Filler                                                                                                                        | 15331/16153/16154         | 3:1+10% +20%                  | 2K Hardeners        | 2K Thinners              | PF Thinner 16215   | 4.6                          |                                                                                                               |
| Standox® 2K Nonstop Primer Filler w/2K Plasticiser                                                                                                       | 15331/16153/16154         | 3:1+20%                       | 2K Hardeners        | 2K Thinners              | +15% 15260         | 4.6                          | 15260 must be added before hardener.                                                                          |
| Standox® 2K EP Primer (Aerosol)                                                                                                                          | 16181                     | Ready to Use                  | N/A                 | N/A                      | N/A                | N/A                          |                                                                                                               |
| Axalta® 460A™ Epoxy 2K                                                                                                                                   | 460A                      | Ready to Use                  | N/A                 | N/A                      | N/A                | N/A                          |                                                                                                               |
| Standox® PF Sealer                                                                                                                                       | 16222/16223               | 3:1+25%                       | 2K Hardeners        | 16224, 16225             | N/A                | 4.6                          |                                                                                                               |
| Standox® PF Sealer w/2K Plasticiser                                                                                                                      | 16222/16223               | 3:1+25%                       | 2K Hardeners        | 16224, 16225             | + 15% 15260        | 4.6                          | 15260 must be added before hardener.                                                                          |
| Single Stage Topcoats VOC Limit = 5.0 lbs/gal (600 g/L)                                                                                                  |                           |                               |                     |                          |                    |                              |                                                                                                               |
| Standocryl® 2K MS                                                                                                                                        | See Price List            | 2:1+0-10%                     | 2K Hardeners        | 2K Thinners              | N/A                | 5.0                          |                                                                                                               |
| Standocryl® 2K MS w/2K Plasticiser                                                                                                                       | See Price List            | 2:1+0-10%                     | 2K Hardeners        | 2K Thinners              | +15-30% 15260      | 5.0                          | 15260 must be added before hardener.                                                                          |
| Standocryl® 2K RAL 9005 Deep Black                                                                                                                       | 10879                     | 3:1+0-10%                     | 2K Hardeners        | 2K Thinners              | + 15% 15260        | 5.0                          | 15260 must be added before hardener.                                                                          |
| Standocryl® 2K Opel 215 - Rallye Black (Matt)                                                                                                            | 10887                     | 3:1+0-10%                     | 2K Hardeners        | 2K Thinners              | + 15% 15260        | 5.0                          | 15260 must be added before hardener.                                                                          |
| Standocryl® 2K Warm Gray VV604N                                                                                                                          | 16604                     | 3:1                           | 2K Hardeners        |                          | +0-5% 16230, 16211 | 5.0                          |                                                                                                               |
| 2-stage Topcoat VOC Limit = 5.0 lbs/gal (600 g/L) when applied as a system or 3-stage Topcoat VOC Limit = 5.2 lbs/gal (624 g/L) when applied as a system |                           |                               |                     |                          |                    |                              |                                                                                                               |
| Basecoats: Must be used with specific clearcoats for compliance                                                                                          |                           |                               |                     |                          |                    |                              |                                                                                                               |
| Standox® Basecoat                                                                                                                                        | See Price List            | +50%                          | N/A                 | MSB Thinners             | N/A                | 5.0                          |                                                                                                               |
| Standox® Basecoat                                                                                                                                        | See Price List            | +15%+30-40%                   | 2K Hardeners        | MSB Thinners             | N/A                | 5.0                          |                                                                                                               |
| Standox® 2K Basecoat Real Black                                                                                                                          | 14017                     | +15%+40%                      | 2K Hardeners        | MSB Thinners             | N/A                | 5.0                          |                                                                                                               |
| Standocryl® 2K Crystal Midcoat                                                                                                                           | 16240                     | See TDS 9911                  | 2K Hardeners        | 2K Thinners              | +15% 15260         | 5.0                          | 15260 must be added before hardener.                                                                          |
| Standocryl® 2K Clear Red Midcoat                                                                                                                         | 16241                     | See TDS 9911                  | 2K Hardeners        | 2K Thinners              | +15% 15260         | 5.0                          | 15260 must be added before hardener.                                                                          |
| Standocryl® 2K Clear Blue Midcoat                                                                                                                        | 16242                     | See TDS 9911                  | 2K Hardeners        | 2K Thinners              | +15% 15260         | 5.0                          | 15260 must be added before hardener.                                                                          |
| Description                                                                                                                                              | Article #                 | Mix Ratio                     | Hardener            | Thinner/<br>Additive     | Addtl Product      | Max Applied VOC (LE) lbs/gal | Remarks                                                                                                       |
| Clearcoats: Must be used as a system with basecoats at/under 5.0 lbs/gal (600 g/L) for 2-stage or 5.2 lbs/gal (630 g/L) for 3-stage for compliance       |                           |                               |                     |                          |                    |                              |                                                                                                               |
| Standocryl® 2K Clear 15-60 PLUS                                                                                                                          | 16198                     | 2:1+0-5%                      | 2K Hardeners        | 2K Thinners, 16169       | N/A                | 5.0                          | Not compliant if used in a 3-stage coating system with Standox Basecoat.                                      |
| Standocryl® 2K Clear 15-60 PLUS                                                                                                                          | 16198                     | 2:1+0-5%                      | 2K Hardeners        | 2K Thinners, 16169       | +15-30% 15260      | 5.0                          | Not compliant if used in a 3-stage coating system with Standox Basecoat. 15260 must be added before hardener. |
| Standocryl® 2K HS Clear                                                                                                                                  | 14580                     | 2:1+0-5%                      | 2K Hardeners        | 2K Thinners, 16169       | N/A                | 5.0                          |                                                                                                               |
| Standocryl® 2K HS Clear w/2K Plasticiser                                                                                                                 | 14580                     | 2:1+0-5%                      | 2K Hardeners        | 2K Thinners, 16169       | +15-30% 15260      | 5.0                          | 15260 must be added before hardener.                                                                          |
| Standocryl® 2K Premium Clear                                                                                                                             | 16252                     | 2:1+0-5%                      | 2K Hardeners        | 2K Thinners              | N/A                | 5.0                          | Not compliant if used in a 3-stage coating system with Standox Basecoat.                                      |
| Standocryl® 2K Premium Clear                                                                                                                             | 16252                     | 2:1+0-10%                     | 2K Hardeners        | 2K Thinners, 16169       | N/A                | 5.0                          | Not compliant if used in a 3-stage coating system with Standox Basecoat.                                      |
| Standocryl® 2K Premium Clear w/2K Plasticiser                                                                                                            | 16252                     | 2:1+0-5%                      | 2K Hardeners        | 2K Thinners              | +15-30% 15260      | 5.0                          | 15260 must be added before hardener.                                                                          |
| Standocryl® VOC Platinum Clear                                                                                                                           | 16161                     | 3:1                           | 16162               | N/A                      | N/A                | 5.0                          |                                                                                                               |
| Standocryl® VOC Platinum Clear ASAP                                                                                                                      | 16161                     | 2:1                           | 16162               | N/A                      | +10% 15260         | 5.0                          | 15260 must be added before hardener.                                                                          |
| Standocryl® Clear PFC 20                                                                                                                                 | 16211/ 16217              | 3:2 +5%                       | 2K Hardeners        | 2K Thinner               |                    | 5.0                          |                                                                                                               |
| Specialty Coatings VOC Limit = 7.0 lbs/gal (840 g/L)                                                                                                     |                           |                               |                     |                          |                    |                              |                                                                                                               |
| Adhesion Promoters                                                                                                                                       |                           |                               |                     |                          |                    |                              |                                                                                                               |
| Standoblue® Color Blend                                                                                                                                  | 19310/19311               | +5-10%                        | N/A                 | 19301, 19302, 19303      | +5% 18316          | 7.0                          |                                                                                                               |
| Standoblue® Color Blend                                                                                                                                  | 19310/19311               | +0-5%                         | N/A                 | 18316                    | N/A                | 7.0                          |                                                                                                               |
| Standox® 2K Nonstop Primer Filler                                                                                                                        | 15331/16153/16154         | 3:1+30%                       | 2K Hardeners        | 2K Thinners              | N/A                | 7.0                          |                                                                                                               |
| Axalta® 300™ Plastic Polyolefin Adhesion Promotor                                                                                                        | 300                       | Ready to Use                  | N/A                 | N/A                      | N/A                | 7.0                          |                                                                                                               |
| Axalta® 305™ Plastic Polyolefin Adhesion Promotor Low VOC                                                                                                | 305                       | Ready to Use                  | N/A                 | N/A                      | N/A                | 7.0                          |                                                                                                               |
| Axalta® 310A™ Plastic Polyolefin Adhesion Promotor                                                                                                       | 310A                      | Ready to Use                  | N/A                 | N/A                      | N/A                | N/A                          |                                                                                                               |
| Axalta® 320™ Plastic Primer Surfact Black                                                                                                                | 320                       | 1:1                           | 331                 | N/A                      | N/A                | 7.0                          |                                                                                                               |
| Axalta® 330™ Plastic Primer Surfact Gray                                                                                                                 | 330                       | 1:1                           | 331                 | N/A                      | N/A                | 7.0                          |                                                                                                               |
| Standox® 2K Transparent Adhesion Sealer                                                                                                                  | 15048                     | 3:1+30%                       | 2K Hardeners        | 16174, 11247             | N/A                | 7.0                          |                                                                                                               |
| Elastomeric Coatings                                                                                                                                     |                           |                               |                     |                          |                    |                              |                                                                                                               |
| Standoflex® Plastic Primer Silver                                                                                                                        | 12065                     | Ready to Use                  | N/A                 | N/A                      | N/A                | 7.0                          |                                                                                                               |
| Standoflex® Plastic Primer Silver (Aerosol)                                                                                                              | 14408                     | Ready to Use                  | N/A                 | N/A                      | N/A                | N/A                          |                                                                                                               |
| Standoflex® 1K Plastic Adhesion Primer                                                                                                                   | 16202/16227               | Ready to Use                  | N/A                 | N/A                      | N/A                | 7.0                          |                                                                                                               |
| Standoflex® 2K Plastic Primer Surfact                                                                                                                    | 11816/16192               | 1:1                           | 11824               | N/A                      | N/A                | 7.0                          |                                                                                                               |
| Standocryl® 2K Plastic Clear Satin Gloss                                                                                                                 | 12227                     | 3:1+0-10%                     | 2K Hardeners        | 2K Thinners              | N/A                | 7.0                          |                                                                                                               |
| Standox® K9150 2K System Clear Super Matt / Standox® K9140 2K System Clear Satin Gloss                                                                   | See Matt Clear System TDS |                               | 16187, 16162        | 11484                    | N/A                | 7.0                          |                                                                                                               |
| Standox® 2K Special Matt 16205 / Standox® K9140 2K System Clear Satin Gloss                                                                              | See Matt Clear System TDS |                               | 16187, 16162        | 11484                    | N/A                | 7.0                          |                                                                                                               |
| Standox® 2K Special Matte                                                                                                                                | 16205                     | 4:1+10%                       | 16162               | 16206                    | N/A                | 7.0                          | 75:25, 70:30, or 80:20 with Standocryl® 2K HS Clear (14580)                                                   |
| Standocryl® 2K Opel 215 - Rallye Black (Matt)                                                                                                            | 10887                     | 3:1+0-10%                     | 2K Hardeners        | 2K Thinners              | + 15% 15260        | 7.0                          | 15260 must be added before hardener.                                                                          |
| Standocryl® 2K Matte Clear 007 (alone or per TDS)                                                                                                        | 16163                     | 3:1+0-25%                     | 2K Hardeners        | 2K Thinners              | N/A                | 7.0                          |                                                                                                               |
| Fish Eye Eliminator                                                                                                                                      |                           |                               |                     |                          |                    |                              |                                                                                                               |
| Standox® Silstop                                                                                                                                         | 11107                     | +2% w/Ready to Spray Product  |                     |                          |                    | 7.0                          |                                                                                                               |
| Uniform Finish Coatings                                                                                                                                  |                           |                               |                     |                          |                    |                              |                                                                                                               |
| Standox® Basecoat Colorless                                                                                                                              | 16150                     | Ready to Use                  | N/A                 | or +10% MSB Thinners     | N/A                | 7.0                          |                                                                                                               |
| Standox® Basecoat Colorless                                                                                                                              | 16150                     | 1:2 w/Standox® Basecoat (RTS) |                     |                          |                    | 7.0                          |                                                                                                               |
| Standox® Basecoat Colorless                                                                                                                              | 16150                     | 15%                           | 2.1 or 2K Hardeners | N/A                      | N/A                | 7.0                          |                                                                                                               |
| Standox® 2K Smart Blend Plus                                                                                                                             | 16174                     | 4:1 w/2K Clear (RTS)          |                     |                          |                    | 7.0                          |                                                                                                               |
| Standoblue® Color Blend                                                                                                                                  | 19310/19311               | +5-10%                        | N/A                 | 19301, 19302, 19303      | +5% 18316          | 7.0                          |                                                                                                               |
| Standoblue® Color Blend                                                                                                                                  | 19310/19311               | +0-5%                         | N/A                 | 18316                    | N/A                | 7.0                          |                                                                                                               |
| Standox® 2K Fade-Out Thinners 11031                                                                                                                      | 11247                     | 3:1 w/RTS 2K Clear            |                     |                          |                    | 7.0                          |                                                                                                               |
| Other Products - Consult technical data sheet for usage and compliance.                                                                                  |                           |                               |                     |                          |                    |                              |                                                                                                               |
| Axalta E-Coat Restore Aerosols                                                                                                                           | See Price List            | Ready to Use                  | N/A                 | N/A                      | N/A                | N/A                          |                                                                                                               |
| Axalta® 715™ Sanding Paste                                                                                                                               | 715                       | Ready to Use                  | N/A                 | N/A                      | N/A                | N/A                          |                                                                                                               |
| Axalta® 705™ 1K Fine Putty                                                                                                                               | 705                       | Ready to Use                  | N/A                 | N/A                      | N/A                | N/A                          |                                                                                                               |
| Standohyd® Sanding Paste                                                                                                                                 | 14670                     | see TDS                       | N/A                 | N/A                      | N/A                | N/A                          |                                                                                                               |
| Standox® Additive Blue                                                                                                                                   | 16255                     | See TDS 9913                  | N/A                 | N/A                      | N/A                | 5.0                          |                                                                                                               |
| Standox® Additive Maroon                                                                                                                                 | 16256                     | See TDS 9913                  | N/A                 | N/A                      | N/A                | 5.0                          |                                                                                                               |
| Standox® Additive Magenta                                                                                                                                | 16257                     | See TDS 9913                  | N/A                 | N/A                      | N/A                | 5.0                          |                                                                                                               |
| Standox® Additive KA679 Bright Red                                                                                                                       | 16679                     | See TDS 9913                  | N/A                 | N/A                      | N/A                | 5.0                          |                                                                                                               |
| Standox® Additive Amethyst KA684                                                                                                                         | KA684                     | See TDS 9913                  | N/A                 | N/A                      | N/A                | 5.0                          |                                                                                                               |
| Standox® 1K Bodyline                                                                                                                                     | 16159                     | Ready to Use                  | N/A                 | N/A                      | N/A                | N/A                          |                                                                                                               |
| Standox® PE Spray Filler                                                                                                                                 | 16177/16229               | +5%                           | 14564               | +10% 11719               | N/A                | N/A                          |                                                                                                               |