

Spies Hecker® VOC Compliance Chart
South Coast AQMD Rules 1151/1171 - Effective 11/01/2025



Description	Compliant Rule(s)				Applied VOC g/L	Remarks	Manf. Prohibition Effective Date**	Sell Through End Date	Use Through End Date
Surface Preparation VOC Limit = 6.2 lbs/gal (25 g/L)									
Permadyd® Silicone Remover 7096	Antelope Valley; Bay Area, Feather River, Imperial, Kern, Mojave Desert, Placer, Sacramento Metro, San Diego, San Joaquin Valley, San Luis Obispo, Santa Barbara, South Coast, Ventura, Yolo Solano				25				
107™ Axalta Low VOC Gun & Equipment Cleaner					25				
130™ Axalta Cleaner					0				
220™ Axalta Silicone Remover Low VOC					20				
265™ Axalta Plastic Cleaning Paste					25				
Permadyd® Plastic Cleaning Paste 7081					13				
Aerosol Cleaners VOC Limit = EXEMPT									
Permadyd® Silicone Remover 7087 (Aerosol)	Antelope Valley; South Coast, Ventura, Yolo-Solano; Feather River				N/A	Use of up to 160 oz. non-refillable aerosol containers per day, per facility.			
205A™ Axalta Silicone Remover (Aerosol)					N/A	Use of up to 160 oz. non-refillable aerosol containers per day, per facility.			
Surface Preparation (Other) VOC Limit = 6.5 lbs/gal (780g/L) if applied from hand-held spray containers									
200™ Axalta Silicone Remover Slow	Kern; San Diego, San Luis Obispo; Santa Barbara; Ventura				778	Usage of solvent for wax, grease and other contaminant removal for plastic parts prior to sanding; must be from a non-aerosol, hand-held spray bottle and is limited to 20 gallons per year, per facility.			
210™ Axalta Silicone Remover Water					187				
139™ Axalta Bug & Tar Remover					347				
225™ Axalta Bug & Tar Remover					347				
Permadyd® Silicone Remover 7010 Slow					750				
Permadyd® Silicone Remover 7085					188				
Permadyd® Silicone Remover 7086					165				
Description	Mix Ratio	Hardener	Reducer/ Additive	Addtl Product	Max Applied VOC (LE) g/L	Remarks	**Prohibition Effective (Manf.) Date	Sell Through End Date	Use Through End Date
Pretreatment VOC Limit = 6.5 lbs/gal (780 g/L)									
Promat® Primer 3245 (Aerosol)	Aerosol	N/A	N/A	N/A	N/A				
Promat® Primer 3245	+50%	N/A	8580, 3363, 3365	N/A	780		1/1/2028	1/1/2030	1/1/2031
Promat® 5.5 Wash Primer 4055	2-1	4056	N/A	N/A	660		5/1/2025	5/1/2026	7/1/2027
425™ Axalta Etch Primer Low VOC	2-1	426	N/A	N/A	660		5/1/2025	5/1/2026	7/1/2027
420™ Axalta Etch Primer	1-1	421	N/A	N/A	780		1/1/2028	1/1/2030	1/1/2031
Promat® 1K Primer Surface 4085 (Aerosol)	Aerosol	N/A	N/A	N/A	N/A				
410A™ Axalta 1K Primer Surface Light Gray (Aerosol)	Aerosol	N/A	N/A	N/A	N/A				
400A™ Axalta 1K Primer Surface Dark Gray (Aerosol)	Aerosol	N/A	N/A	N/A	N/A				
495™ Axalta Metal Pretreatment Wipes	Ready to Use	N/A	N/A	N/A	660				
Primers VOC Limit = 4.8 lbs/gal (580 g/L)									
Permadyd® EP Primer Surface 4502	2-1+10-10%	4503	3394	N/A	250		5/1/2025	5/1/2026	7/1/2027
Permadyd® EP Primer Surface 4500 Light Gray	3-1+25-30%	4501	3380, 3385	N/A	580		1/1/2028	1/1/2030	1/1/2031
460A™ Axalta Econo 2K	Ready to Use	Included	N/A	N/A	N/A				
Spies Hecker® HS Speed Surface 5560	2-1+30-40%	3251, 3254	9065, 3380, 3385	N/A	4.8		1/1/2029	1/1/2031	1/1/2032
Spies Hecker® HS Speed Surface 5560 with Plastic Additive	2-1+25%+25%	3251, 3254	3380, 3385	N/A	4.8		1/1/2029	1/1/2031	1/1/2032
Permadyd® VHS Surface 5150	1.5-1+0-5%	3192, 3194, 3196	3394	N/A	250		5/1/2025	5/1/2026	7/1/2027
Permadyd® VHS Surface 5150	2-1 + 5-10%	3220, 3230, 3240, 3245	3363, 3365, 8580	N/A	580		1/1/2029	1/1/2031	1/1/2032
Permadyd® 2.1 Surface 5157	5-1+10-20%	3192, 3194, 3196	3392, 3392, 3394, 5409, 5410	N/A	250		5/1/2025	5/1/2026	7/1/2027
Permadyd® 2.1 Surface 5157 Elasticized	5-1+10-20%	3192, 3194, 3196	3392, 3392, 3394, 5409, 5410	+15% 9050	250	9050 must be added before hardener	5/1/2025	5/1/2026	7/1/2027
Permadyd® HS Premium Surface 5310	7-1 + 10-20%	3220, 3230, 3240, 3245	3363, 3365, 8580	N/A	580		1/1/2029	1/1/2031	1/1/2032
Permadyd® 1K UV Starlight Primer Surface 9002	Ready to Use	N/A	N/A	N/A	250				
Permadyd® 1K UV Starlight Primer Surface 9002 (Aerosol)	Ready to Use	N/A	N/A	N/A	N/A				
Rader® Spray Polyester 3508	1-5%	8520	+5% 7690 or +2.5% 8010	N/A	580		1/1/2029	1/1/2031	1/1/2032
Primer-Sealers VOC Limit = 4.8 lbs/gal (580 g/L)									
Spies Hecker® HS Speed Surface 5560	2-1+30-40%	3251, 3254	9065, 3380, 3385	N/A	4.8		1/1/2029	1/1/2031	1/1/2032
Spies Hecker® HS Speed Surface 5560 with Plastic Additive	2-1+25%+25%	3251, 3254	3380, 3385	N/A	4.8		1/1/2029	1/1/2031	1/1/2032
Permadyd® Spectro Sealer 5450	4-1+30%	3192, 3194, 3196	5409, 5410	N/A	250		5/1/2025	5/1/2026	7/1/2027
Permadyd® Spectro Sealer 5450 Elasticized	3-1+30%	3192, 3194, 3196	5409, 5410	+15-30% 9050	250	9050 must be added before hardener	5/1/2025	5/1/2026	7/1/2027
Permadyd® 2K Sealer 5650	1-5%	3080	N/A	+0-5% 8000	250				
Single Stage Coating VOC Limit = 5.0 lbs/gal (600 g/L)									
Permadyd® Automotive Top Coat PP 1005 Warm Grav V604N	3-1+5%	3192, 3194, 3196	3394, 5409, 5410	+0-5% 8092, 8096	340		5/1/2025	5/1/2026	7/1/2027
Color Coating VOC Limit = 3.5 lbs/gal (420 g/L)									
Permadyd® Hi-TEC 480 Base Coat	+10-30%	N/A	6050, 6051, 6052, 6053	N/A	420				
Permadyd® Hi-TEC 480 Base Coat w/ Hardeners	+5-10% +10-30%	3080	6050, 6051, 6052, 6053	N/A	420				
Tinted Mid-Coat VOC Limit = 6.3 lbs/gal (750 g/L)									
Permadyd® 2K Diamond Midcoat, MC 0001	2-1+10-15%	3192, 3194, 3196	3392, 3394	+15% 9050	420		1/1/2025	1/1/2026	1/1/2028
Permadyd® 2K Transparent Red Midcoat, MC 0002	2-1+10-15%	3192, 3194, 3196	3392, 3394	+15% 9050	420		1/1/2025	1/1/2026	1/1/2028
Permadyd® 2K Transparent Blue Midcoat, MC 0003	2-1+10-15%	3192, 3194, 3196	3392, 3394	+15% 9050	420		1/1/2025	1/1/2026	1/1/2028
Permadyd® Transparent Midcoat 9100	1-1+3%	3194, 3196	3394	9045, 9049, 9056, 9057, 9058	420		1/1/2025	1/1/2026	1/1/2028
Gloss Clear Coating VOC Limit = 4.3 lbs/gal (520 g/L)									
Spies Hecker® HS Speed Clear Coat 8820	2-1	3251, 3254, 3250, 3252, 3257	N/A	N/A	520		1/1/2030	1/1/2032	1/1/2033
Permadyd® HS Optimum Clear Coat 8600	3-1	3251, 3254, 3250, 3252, 3257	N/A	N/A	520		1/1/2030	1/1/2032	1/1/2033
Permadyd® HS Optimum Clear Coat 8600 Elasticized	3-1+0-5%	3251, 3254, 3250, 3252, 3257	8580, 3363, 3365, 9025	+15-30% 9050	520	9050 must be added before hardener	1/1/2030	1/1/2032	1/1/2033
Permadyd® HS Optimum Clear Coat 8600	3-1+0-5%	3220, 3230, 3240, 3245	8580, 3363, 3365, 9025	N/A	520		1/1/2030	1/1/2032	1/1/2033
Permadyd® HS Optimum Clear Coat 8600 Elasticized	3-1+0-5%	3220, 3230, 3240, 3245	8580, 3363, 3365, 9025	+15-30% 9050	520	9050 must be added before hardener	1/1/2030	1/1/2032	1/1/2033
Permadyd® MS Clear Coat 8180	3-1+0-10%	3220, 3230, 3240, 3245	8580, 3363, 3365, 9025	N/A	520		1/1/2030	1/1/2032	1/1/2033
Permadyd® MS Clear Coat 8180 Elasticized	3-1+10%	3220, 3230, 3240, 3245	8580, 3363, 3365, 9025	+15-30% 9050	520	9050 must be added before hardener	1/1/2030	1/1/2032	1/1/2033
Permadyd® HS Clear Coat 8035	3-1+15-20%	3220, 3230, 3240, 3245	8580, 3363, 3365, 9025	N/A	520		1/1/2030	1/1/2032	1/1/2033
Permadyd® HS Clear Coat 8035 Elasticized	3-1+15-20%	3220, 3230, 3240, 3245	8580, 3363, 3365, 9025	+15-30% 9050	520	9050 must be added before hardener	1/1/2030	1/1/2032	1/1/2033
Permadyd® Air Dry Clear Coat 8094	4-1 +20%	3192, 3194, 3196	3392, 3392, 3394	N/A	250		5/1/2025	5/1/2026	7/1/2027
Permadyd® Air Dry Clear Coat 8094 Elasticized	4-1 +20%	3192, 3194, 3196	3392, 3392, 3394	+10% 9050	250	9050 must be added before hardener	5/1/2025	5/1/2026	7/1/2027
Permadyd® Low VOC Clear Coat 8096	2-1+10-15%	3192, 3194, 3196	3392, 3392, 3394	N/A	250		5/1/2025	5/1/2026	7/1/2027
Permadyd® Low VOC Clear Coat 8096 Elasticized	2-1+10-15%	3192, 3194, 3196	3392, 3392, 3394	+15% 9050	250	9050 must be added before hardener	5/1/2025	5/1/2026	7/1/2027
Permadyd® Low VOC Clear Coat 8098	2-1+5%	3192, 3194, 3196	3392, 3392, 3394	N/A	250		5/1/2025	5/1/2026	7/1/2027
Permadyd® Low VOC Clear Coat 8098 Elasticized	2-1+10%	3192, 3194, 3196	3392, 3392, 3394	+15% 9050	250	9050 must be added before hardener	5/1/2025	5/1/2026	7/1/2027
Permadyd® Speed Blender 1036 w/8096	See 1036 TDS for compliant mixing recommendations				540		5/1/2025	5/1/2026	7/1/2027
Permadyd® Speed Blender 1036 w/8098	See 1036 TDS for compliant mixing recommendations				540		5/1/2025	5/1/2026	7/1/2027
Matte Clear Coating VOC Limit = 4.8 lbs/gal (550 g/L)									
Permadyd® Matt System Clear Coat 8185 / Permadyd® Semi-Gloss System Clear Coat 8170	See Matt Clear System TDS	3225, 3240	3365	N/A	550		N/A	N/A	N/A
Permadyd® Mating Component MA110 / Permadyd® Semi-Gloss System Clear Coat 8170	See Matt Clear System TDS	3225, 3240	3365	N/A	550		N/A	N/A	N/A
Permadyd® Low VOC Clear Coat 8098 w/ 8092 Matte Clear Coat Additive	See TDS 8092	3192, 3194, 3196	3392, 3392, 3394	N/A	250		5/1/2025	5/1/2026	7/1/2027
Description	Mix Ratio	Hardener	Reducer/ Additive	Addtl Product	Max Applied VOC (LE) g/L	Remarks	PCBT® & TBAC Prohibition Effective (Manf.) Date	Sell Through End Date	Use Through End Date
Uniform Finish Coating VOC Limit = 4.5 lbs/gal (540 g/L)									
Permadyd® Hi-TEC Blend-in Additive 1050 or 1051	+5-10%	N/A	6050, 6052, 6053	N/A	540				
Adhesion Promoter VOC Limit = 7.0 lbs/gal (840 g/L)									
305™ Axalta Plastic Polyolefin Adhesion Promoter Low VOC	Ready to Use	N/A	N/A	N/A	840		5/1/2025	5/1/2026	7/1/2027
300™ Axalta™ Plastic Polyolefin Adhesion Promoter	Ready to Use	N/A	N/A	N/A	840		1/1/2028	1/1/2030	1/1/2031
310A™ Axalta Plastic Polyolefin Adhesion Promoter (Aerosol)	Ready to Use	N/A	N/A	N/A	N/A				
Promat® Elastic Primer 3304 (Aerosol)	Ready to Use	N/A	N/A	N/A	N/A				
Promat® Elastic Adhesion Promoter 3302	4-1+15%+15%	3192, 3194, 3196	5409, 5410	3303	540		5/1/2025	5/1/2026	7/1/2027
Any Other Coating Type VOC Limit = 2.1 lbs/gal (250 g/L)									
Other Coatings and Additives (See TDS for full instructions). Consult technical data sheet for usage and compliance.									
Other Products/Additives									
Permadyd® Additive Blue 9045	See 998.0 TDS for compliant mixing recommendations				420				
Permadyd® Additive Maroon 9056	See 998.0 TDS for compliant mixing recommendations				420				
Permadyd® Additive Magenta 9057	See 998.0 TDS for compliant mixing recommendations				420				
Permadyd® Additive Violet 9058	See 998.0 TDS for compliant mixing recommendations				420				
Permadyd® Additive Deep Red 9049	See 998.0 TDS for compliant mixing recommendations				420				
Axalta E-Coat Restore Aerosols	Ready to Use	N/A	N/A	N/A	N/A	See TDS for compliance and usage instructions.			
766A™ Axalta 1K Trim Black Satin	Ready to Use	N/A	N/A	N/A	-				
715™ Axalta Sanding Paste	Ready to Use	N/A	N/A	N/A	-				
Permadyd® Sanding Paste 1120	Ready to Use	N/A	N/A	N/A	-				

** Prohibition Manufacturing Effective date applies to removal of TBAC (CAS# 540-88-5) and Oxaz (Parachlorobenzenzotrifluoride) (CAS# 98-56-6) or to the end of Phase I VOC Limits

For complete product usage and mixing recommendations, see the product specific technical data sheet located on www.spiesheckerUSA.com.
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