

CONVERSION PROCESS

SPIES HECKER® 293/295 - MOVEMENT CHART**Mixing Colors**

Code		Unit	Usage
MB 299	Permacron Additive MB 299	1 Liter	HIGH
MB 501	Permacron Mixing Color 293 White	3.5 Liter	
MB 502	Permacron Mixing Color 293 Black	3.5 Liter	
MB 511	Permacron Mixing Color 293 Super White	3.5 Liter	
MB 551	Permacron Mixing Color 293 Special Deep Black	1 Liter	
MB 558	Permacron Mixing Color 293 Silver Coarse	3.5 Liter	

HIGH

1 or more Back Up Toners in Inventory

ACTION: Please identify these Mixing Toners with a **GREEN** dot on Mix Machine

Code		Unit	Usage
MB 508	Permacron Mixing Color 293 Platinum Silver	1 Liter	MEDIUM
MB 554	Permacron Mixing Color 293 Transparent Deep Blue	3.5 Liter	
MB 557	Permacron Mixing Color 293 Silver Fine	3.5 Liter	
MB 596	Permacron Mixing Color 295 Diamond White	1 Liter	
MB 799	Permacron Effect Additive MB 799	3.5 Liter	

MEDIUM

1 Back Up Toner in Inventory

ACTION: No need to identify these Mixing Toners on Mix Machine

Code		Unit	Usage
MB 504	Permacron Mixing Color 293 Ruby Red	0.5 Liter	LOW
MB 505	Permacron Mixing Color 293 Ochre	1 Liter	
MB 509	Permacron Mixing Color 293 Platinum Silver Fine	1 Liter	
MB 510	Permacron Mixing Color 293 Effect Silver	1 Liter	
MB 514	Permacron Mixing Color 293 Silver	3.5 Liter	
MB 517	Permacron Mixing Color 293 Spec Silver	0.5 Liter	
MB 518	Permacron Mixing Color 293 Fine Silver	3.5 Liter	
MB 522	Permacron Mixing Color 293 Transparent Emerald	1 Liter	
MB 525	Permacron Mixing Color 293 Transparent Black	1 Liter	
MB 527	Permacron Mixing Color 293 Transparent Black	1 Liter	
MB 529	Permacron Mixing Color 293 Brilliant Red	3.5 Liter	
MB 536	Permacron Mixing Color 293 Dark Red	1 Liter	
MB 542	Permacron Mixing Color 293 Micro White	1 Liter	
MB 543	Permacron Mixing Color 293 Granada Red	1 Liter	
MB 544	Permacron Mixing Color 293 Hi-Light Red	1 Liter	
MB 546	Permacron Mixing Color 293 Magenta	0.5 Liter	
MB 547	Permacron Mixing Color 293 Deep Blue	1 Liter	
MB 553	Permacron Mixing Color 293 Transparent Blue	1 Liter	

MB 555	Permacron Mixing Color 293 Transparent Dark Blue	1 Liter	LOW
MB 556	Permacron Mixing Color 293 Deep Purple	1 Liter	
MB 568	Permacron Mixing Color 295 Lilac Pearl	1 Liter	
MB 574	Permacron Mixing Color 293 Deep Black	1 Liter	
MB 576	Permacron Mixing Color 293 Brilliant Orange	0.5 Liter	
MB 577	Permacron Mixing Color 293 Special Red	1 Liter	
MB 582	Permacron Mixing Color 293 Transparent Maroon	3.5 Liter	
MB 585	Permacron Mixing Color 295 Diamond Blue	1 Liter	
MB 591	Permacron Mixing Color 295 White Pearl	1 Liter	
MB 592	Permacron Mixing Color 295 Gold Pearl	1 Liter	
MB 593	Permacron Mixing Color 295 Blue Pearl	1 Liter	
MB 595	Permacron Mixing Color 295 Ruby Pearl	1 Liter	
MB 597	Permacron Mixing Color 295 Diamond Red	1 Liter	

LOW

0 or 1 Back Up Toner in Inventory

ACTION: Please identify these Mixing Toners with a **RED** dot on Mix Machine

Code		Unit	Usage
MB 506	Permacron Mixing Color 293 Red Oxide	1 Liter	VERY LOW
MB 507	Permacron Mixing Color 293 Bright Orange	0.5 Liter	
MB 512	Permacron Mixing Color 293 Platinum Silver	0.5 Liter	
MB 513	Permacron Mixing Color 293 Coarse Silver	3.5 Liter	
MB 515	Permacron Mixing Color 293 Spec Fine Silver	0.5 Liter	
MB 516	Permacron Mixing Color 293 Micro Silver	1 Liter	
MB 520	Permacron Mixing Color 293 Transparent Purple	1 Liter	
MB 521	Permacron Mixing Color 293 Yellow	1 Liter	
MB 523	Permacron Mixing Color 293 Transparent Red Yellow	1 Liter	
MB 524	Permacron Mixing Color 293 Transparent Red	1 Liter	
MB 526	Permacron Mixing Color 293 Orange Radiant Effect	0.5 Liter	
MB 528	Permacron Mixing Color 293 Brilliant Yellow	1 Liter	
MB 530	Permacron Mixing Color 293 Transparent Copper	1 Liter	
MB 531	Permacron Mixing Color 293 Transparent Oxide	1 Liter	
MB 532	Permacron Mixing Color 293 Transparent Ochre	1 Liter	
MB 533	Permacron Mixing Color 293 Dark Yellow	1 Liter	
MB 535	Permacron Mixing Color 293 Blood Orange	1 Liter	
MB 538	Permacron Mixing Color 293 Transparent Green	1 Liter	
MB 541	Permacron Mixing Color 293 Red Radiant Effect	0.5 Liter	
MB 549	Permacron Mixing Color 293 Sparkle Silver	1 Liter	
MB 552	Permacron Mixing Color 293 Transparent Blue	1 Liter	
MB 562	Permacron Mixing Color 295 Blue Green Pearl	1 Liter	
MB 563	Permacron Mixing Color 295 Hi-Lite Blue Pearl	1 Liter	
MB 564	Permacron Mixing Color 295 Copper Pearl	1 Liter	
MB 570	Permacron Mixing Color 295 Fine White Pearl	1 Liter	
MB 571	Permacron Mixing Color 295 Pink Pearl	1 Liter	
MB 572	Permacron Mixing Color 295 Green Pearl	1 Liter	

MB 578	Permacron Mixing Color 293 Yellow Green	1 Liter	VERY LOW
MB 579	Permacron Mixing Color 293 Brilliant Gold	1 Liter	
MB 581	Permacron Mixing Color 293 Maroon	1 Liter	
MB 583	Permacron Mixing Color 295 Diamond Gold	1 Liter	
MB 584	Permacron Mixing Color 295 Diamond Copper	1 Liter	
MB 586	Permacron Mixing Color 295 Platinum Pearl	1 Liter	
MB 587	Permacron Mixing Color 295 Fine Blue Pearl	1 Liter	
MB 594	Permacron Mixing Color 295 Red Pearl	1 Liter	
MB 598	Permacron Mixing Color 295 Diamond Green	1 Liter	

VERY LOW NO Back Up Toner in Inventory
ACTION: Please identify these Mixing Toners with a **BLUE** dot on Mix Machine

Code		Unit	Usage
MB 539	Permacron Mixing Color 293 Blue Effect (JS)	0.5 Liter	LIMITED USE
MB 560*	Permacron Mixing Color 293 Special Silver (JS)	0.5 Liter	
MB 580	Permacron Mixing Color 295 Magic Effect (LU)	0.5 Liter	
MB 588***	Permacron Mixing Color 295 Extra Fine Blue Pearl (JS)	0.5 Liter	
MB 590*	Permacron Mixing Color 295 Magic Sparkle (JS)	0.5 Liter	
MB 599	Permacron Mixing Color 295 Magic Ice Effect (JS)	0.5 Liter	
MB 600	Permacron Mixing Color 295 Fantasy Cyan (LU)	0.5 Liter	
MB 601	Permacron Mixing Color 295 Fantasy Blue (LU)	0.5 Liter	
MB 602	Permacron Mixing Color 295 Fantasy Green (LU)	0.5 Liter	
MB 603	Permacron Mixing Color 295 Fantasy Gold (LU)	0.5 Liter	
MB 604	Permacron Mixing Color 295 Fantasy Silver (LU)	0.5 Liter	
MB 605	Permacron Mixing Color 295 Fantasy Red (LU)	0.5 Liter	
MB 606	Permacron Mixing Color 295 Magic Fire (LU)	0.5 Liter	
MB 607	Permacron Mixing Color 295 Gold Pearl Special (LU)	0.5 Liter	
MB 608	Permacron Mixing Color 295 Brass Pearl (LU)	0.5 Liter	
MB 609	Permacron Mixing Color 295 Magic Green (LU)	0.5 Liter	
MB 610	Permacron Mixing Color 295 Magic Gold (LU)	0.5 Liter	
MB 611	Permacron Mixing Color 295 Magic Sunlight (LU)	0.5 Liter	
MB 612	Permacron Mixing Color 295 Rainbow Silver (LU)	0.5 Liter	
MB 613**	Permacron Mixing Color 295 Diamond Yellow (LU)	0.5 Liter	
MB 614	Permacron Mixing Color 295 Magic Red (JS)	0.5 Liter	
MB 619**	Permacron Mixing Color 295 Orange Pearl (LU)	0.5 Liter	

LUT NOT on Mix Machine and NO Back Up Toner
ACTION: Order them as needed

* Formerly LU
** Formerly JS
*** Formerly Standard